



Dart Aerospace Ltd.
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D206-836-111
Job Sheet 170658



Part No: D206-836-111

Job Qty: 2 ea

Part Name: Crosstube Antenna Mount Universal



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/18/18

Job Tracking No:

Due Date: 1/24/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV A SHEET 7 IPP REV:A 13.04.18 NEW ISSUE DD VERF:JLM IPP REV:B 13.07.18 AS PER ECN13-561 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	2 Ea	1/24/18	1/24/18	0.00	0.00	Start Up Stores/Pkg-1		FEB 02 2018	[Signature]
110	Packaging	2 pcs	1/24/18	1/24/18	0.00	0.00	Packaging1-3		FEB 02 2018	[Signature]
120	QC	2 pcs	1/24/18	1/24/18	0.00	0.00	QC4		FEB 02 2018	[Signature]
125	DC	2 pcs	1/24/18	1/24/18	0.00	0.00	DC			
130	Packaging	2 pcs	1/24/18	1/24/18	0.00	0.00	Packaging3-1			[Signature]
140	QC21-FG	2 Ea	1/24/18	1/24/18	0.00	0.00	QC21			[Signature]

Part Op 125 - Photocopy bluefile and create labels as per PPP D206-836-111 CHG001

Descriptions: 130 - Identify and pack for shipping as per PPP D206-836-111 Location : FG122 _

DART
AEROSPACE
S035209

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CANADA

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Crosstube Antenna Mount Universal

PART NO: D206-836-111

Original Serial #: S035209

Revision:

Operation: Packaging

Change No: CHG001

Mfg Date: 01/25/18

Job No: 170658

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
✓ AN4-11A	Bolt	4 Ea (2 ea)	90-Start up Operation	5035203
✓ AN4-16A	Bolt	4 Ea (2 ea)	90-Start up Operation	5035201
✓ D2732-030	Rubber Cushion - 3"	4 Ea (2 ea)	90-Start up Operation	5035203
✓ D4853-1	Top Bracket	2 Ea (1 ea)	90-Start up Operation	5035141
✓ D4853-5	Top Bracket	2 Ea (1 ea)	90-Start up Operation	5035114
✓ D4853-7	Top Bracket	2 Ea (1 ea)	90-Start up Operation	5035115
✓ D4854-3	Lower Bracket	2 Ea (1 ea)	90-Start up Operation	F109081
✓ D4854-7	Lower Bracket	2 Ea (1 ea)	90-Start up Operation	F147723
✓ D4855-1	Antenna Bracket	2 Ea (1 ea)	90-Start up Operation	F161930
✓ MS21042L4	Nut	8 Ea (4 ea)	90-Start up Operation	5035075
✓ NAS1149D0432J	Washer	16 Ea (8 ea)	90-Start up Operation	5035071
✓ D4853-3	Top Bracket	2 Ea (1 ea)	110-Packaging	F109076X1
✓ D4854-1	Lower Bracket	2 Ea (1 ea)	110-Packaging	5038338
✓ D4854-5	Lower Bracket	2 Ea (1 ea)	110-Packaging	5038356

5038348V1

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-11A	4	220	0
	AN4-16A	4	247	0
	D2732-030	4	346	0
	D4853-1	2	19	0
	D4853-5	2	9	0
	D4853-7	2	16	0
	D4854-3	2	10	0
	D4854-7	2	10	0
	D4855-1	2	21	0
	MS21042L4	8	2,249	0
110-Packaging	NAS1149D0432J	16	546	0
	D4853-3	2	19	2

Allocated Container Detail

Qty	Serial No	Location	Init
1	F109076	st519	_____
1	S038348	st519	_____
D4854-1		2	22
D4854-5		2	11

Part Specifications

Specifications could not be found.

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5. PARTS LIST

Qty -019	Qty -111	Part Number	Description
X		D350-836-019	CROSSTUBE ANTENNA MOUNT KIT AS350/355 (P162-350)
	X	D206-836-111	CROSSTUBE ANTENNA MOUNT KIT UNIVERSAL (P162-U)
1	1	D4853-1	TOP BRACKET (REPLACES P/N G13013-1)
	1	D4853-3	TOP BRACKET (REPLACES P/N G13013-5)
	1	D4853-5	TOP BRACKET (REPLACES P/N G13013-7)
	1	D4853-7	TOP BRACKET (REPLACES P/N G13013-9)
1	1	D4854-1	LOWER BRACKET (REPLACES P/N G13013-2)
	1	D4854-3	LOWER BRACKET (REPLACES P/N G13013-6)
	1	D4854-5	LOWER BRACKET (REPLACES P/N G13013-8)
	1	D4854-7	LOWER BRACKET (REPLACES P/N G13013-10)
1	1	D4855-1	ANTENNA BRACKET (REPLACES P/N G13013-3)
2	2	D2732-030	RUBBER CUSHION (REPLACES P/N G13013-4)
2	2	AN4-16A	BOLT
2	2	AN4-11A	BOLT
8	8	NAS1149D0432J	WASHER
4	4	MS21042L4	LOCKNUT